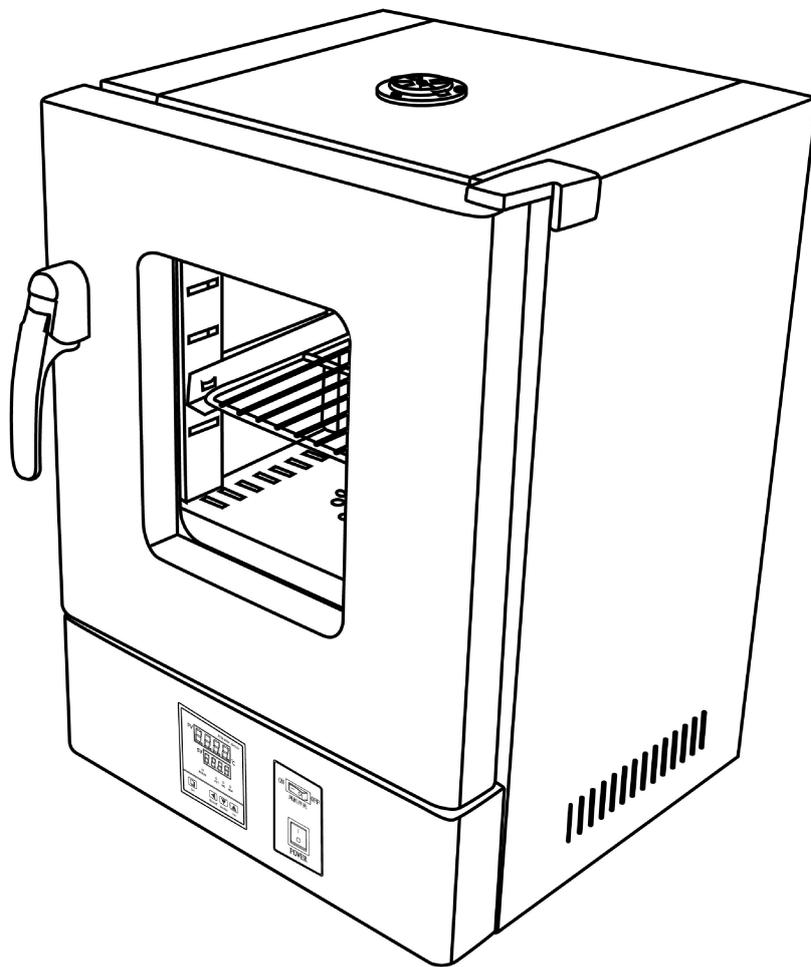


# OWNER'S MANUAL



## OVEN FOR SUBLIMATION 20L

SFS-OVEN-20L-220V | SFS-OVEN-20L-110V

# SAFEGUARDS

## Important safeguards

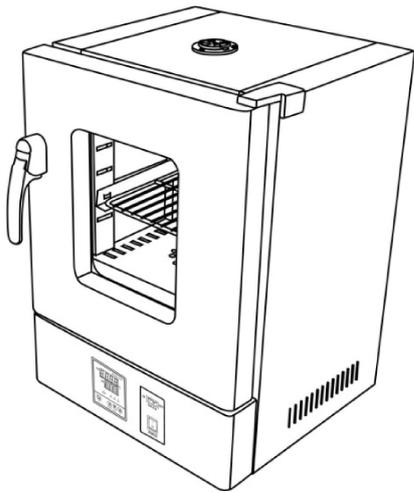
**When using electrical appliances, basic safety precautions should always be followed, including the following:**



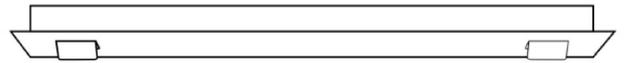
1. Do not use an extension cord. If the power supply cord is too short, have a qualified electrician or technician install an outlet near the appliance. Longer detachable power supply cords or extension cords are available and may be used if attention is exercised in their use.
2. This industrial oven has a 3 prong grounded plug. To reduce the risk of electrical shock, this plug will fit in an outlet only one way. If the plug does not fit in the outlet, contact a qualified electrician. Do not modify the plug in any way.
3. Do not remove ground prong.
4. Read all instructions prior to first use.
5. Do not touch hot surfaces. Use handles or knobs.
6. To protect against electrical shock, do not immerse cord, plugs, or any parts of the oven in water or other liquid.
7. Close supervision is necessary when any appliance is used by or near children.
8. Unplug from outlet when not in use and before cleaning. Allow to cool before putting on or taking off parts.
9. Do not operate any appliance with a damaged cord or plug, or after the appliance malfunctions, or is dropped or damaged in any manner. Return appliance to the nearest Authorized Service Facility for examination, repair, or adjustment.
10. The use of accessory attachments not recommended by the appliance manufacturer may cause injuries.
11. Do not let cord hang over edge of table or counter, or touch hot surfaces.
12. Do not place on or near a hot gas or electric burner, or in a heated oven.
13. Extreme caution must be used when moving an appliance containing hot oil or other hot liquids.
14. Use extreme caution when removing broiler pan tray or disposing of hot grease.
15. Oversize foods or metal utensils must not be inserted in a Countertop Oven as they may create a fire or risk of electric shock.
16. A fire may occur if Countertop Oven is covered or touching flammable material, including curtains, draperies, walls and the like, when in operation. Do not store any item on top of the appliance when in operation.
17. Do not clean with metal scouring pads. Pieces can break off the pad and touch electrical parts, creating a risk of electric shock.
18. Extreme caution should be exercised when using containers constructed of materials other than metal or glass.
19. Do not store any materials, other than manufacturer's recommended accessories, in this oven when not in use.
20. Do not place any of the following materials in the oven: paper, cardboard, plastic, or anything similar.
21. Do not cover crumb drawer or any part of the oven with metal foil. This will cause overheating of the oven. Foil is permitted in the multipurpose pan to catch grease.
22. To disconnect, turn oven off by pressing Start/Cancel button, then remove plug from wall outlet.
23. Do not use outdoors.
24. Do not use appliance for other than intended use.
25. This product is designed for household use only.

# PARTS & FEATURES

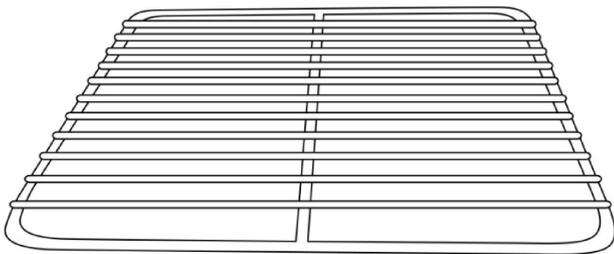
## Packing Contents



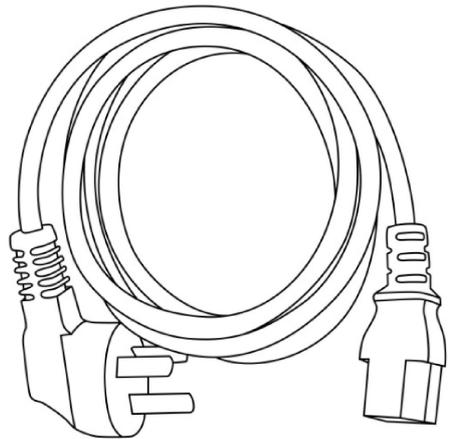
Oven x 1



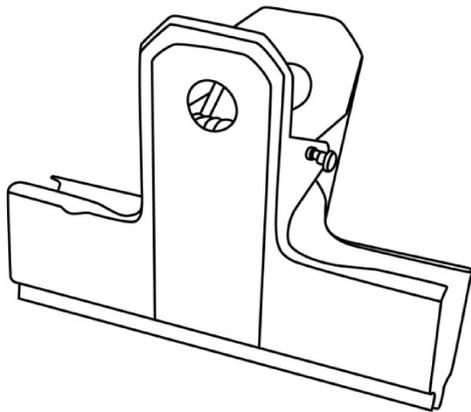
Tray Holder x 4



Tray x 2



Power Chord x 1



Mug Handle Clamp x 1

OWNER'S MANUAL



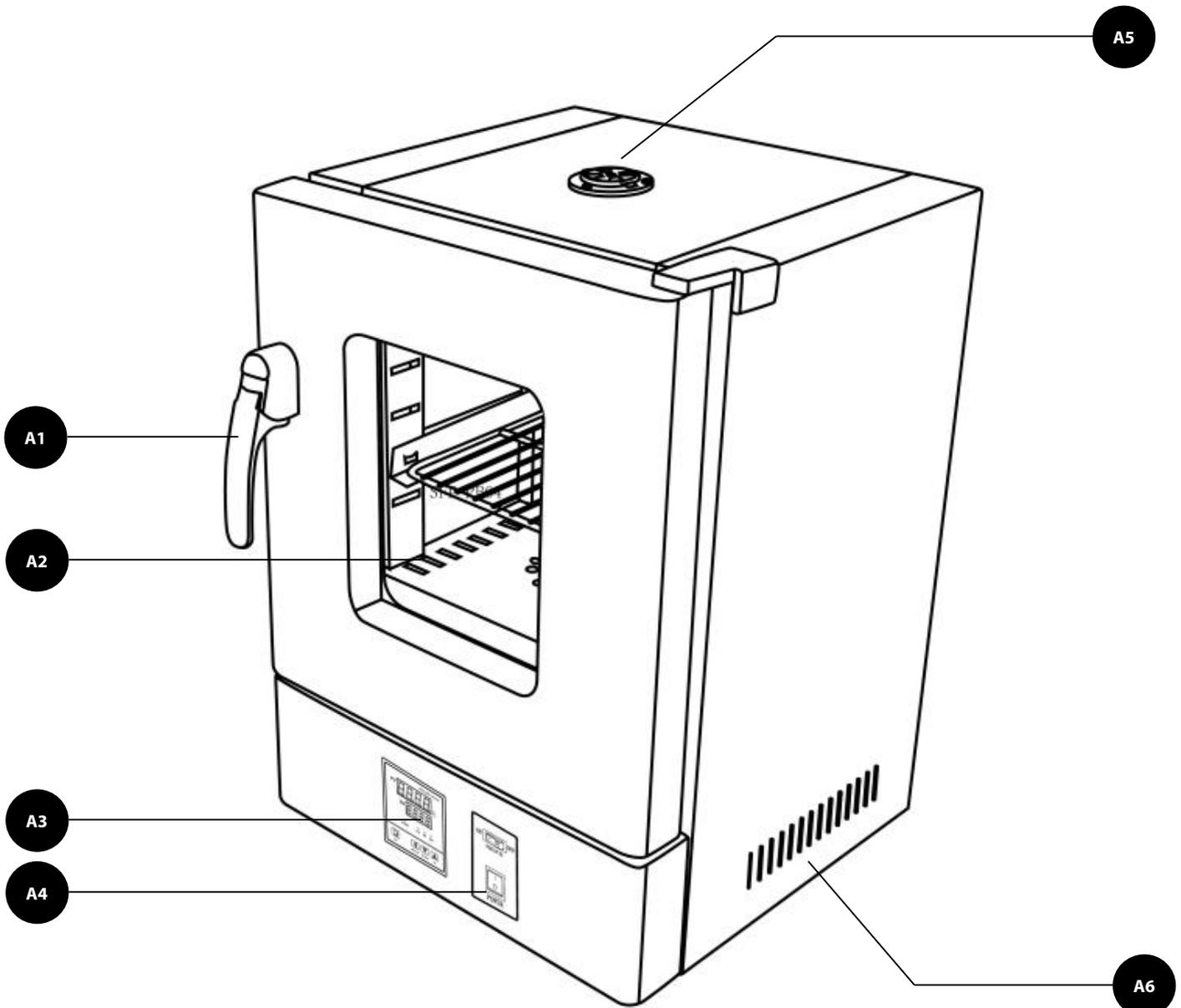
OVEN FOR SUBLIMATION 20L

SFS-OVEN-20L-220V | SFS-OVEN-20L-110V

Owner's Manual x 1

# PARTS & FEATURES

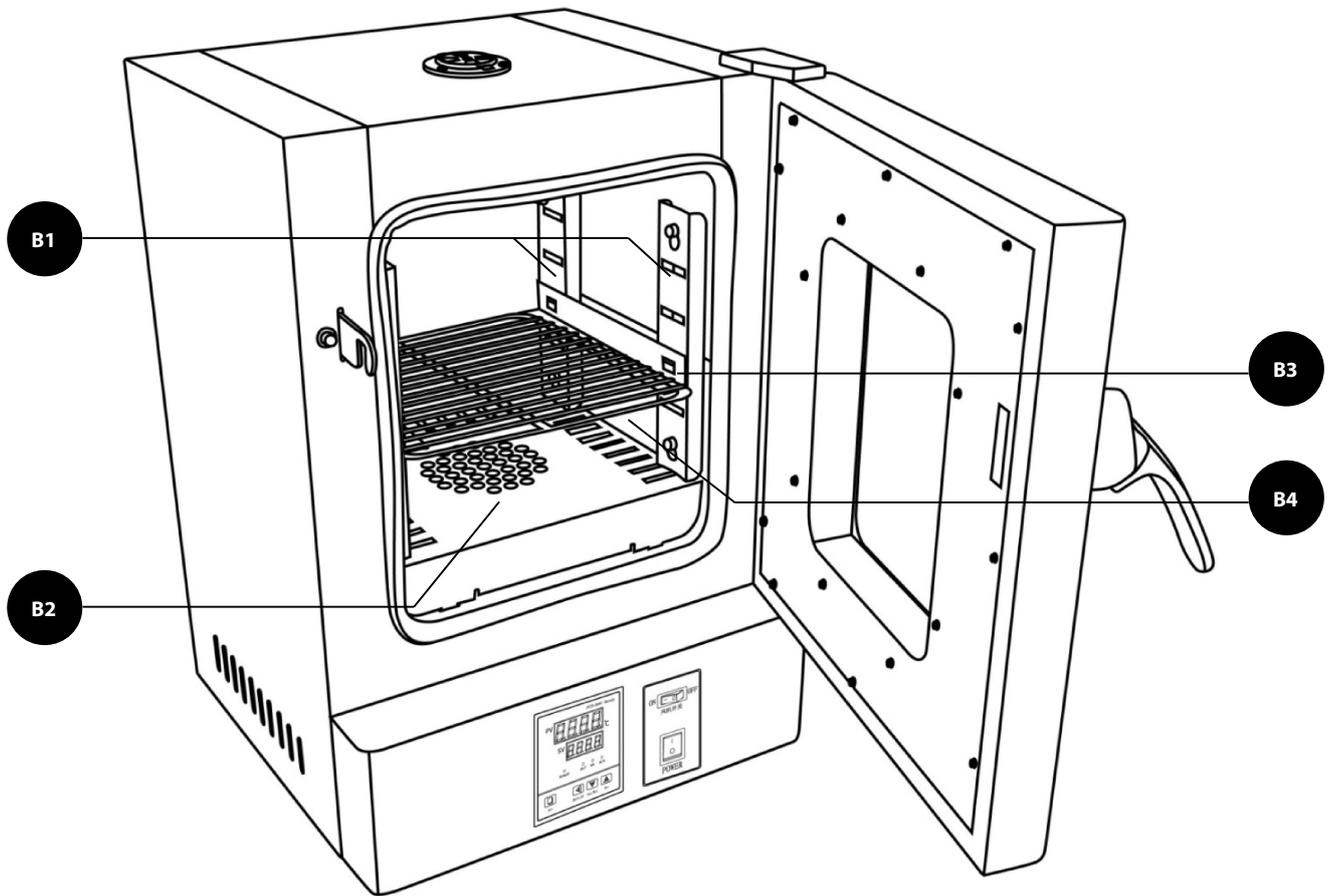
Machine features



<b>A1. DOOR HANDLE</b>	<b>A2. OBSERVATION WINDOW</b>
<b>A3. TEMPERATURE CONTROLLER</b>	<b>A4. POWER/FAN SWITCH</b>
<b>A5. VENTILATION FAN</b>	<b>A6. VENTILATION GRID</b>

# PARTS & FEATURES

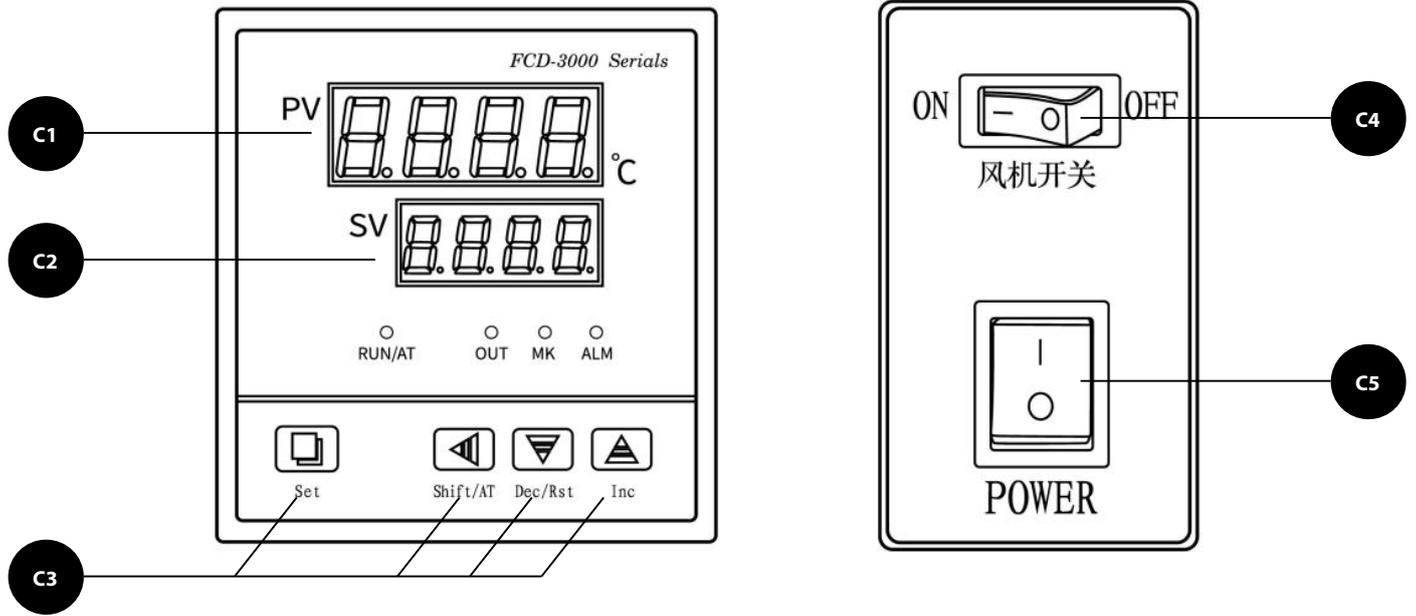
Machine features



<b>B1. HOLDER TRACK</b>	<b>B2. FAN HOLE</b>
<b>B3. TRAY HOLDER</b>	<b>B4. TRAY</b>

# PARTS & FEATURES

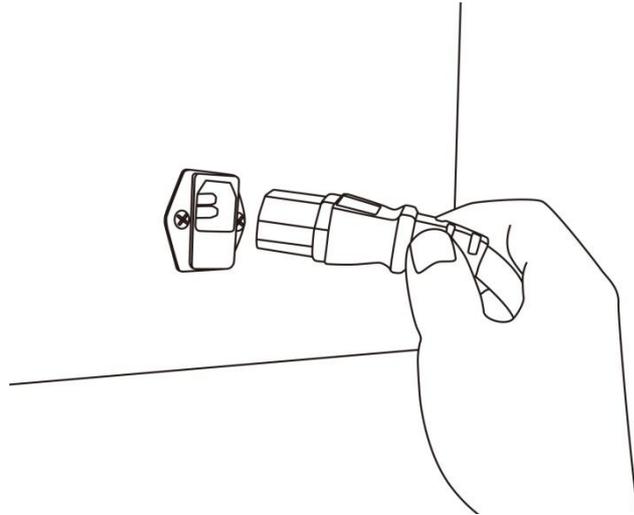
Control panel features



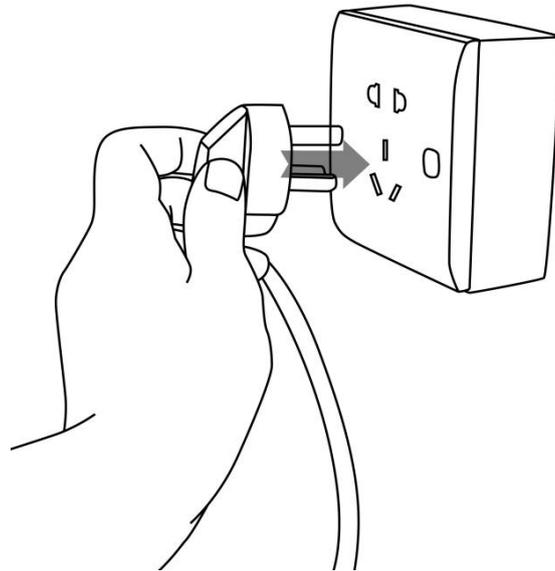
<b>C1. PV TEMPERATURE DISPLAY</b>	<b>C2. SV TEMPERATURE DISPLAY</b>
<b>C3. SETTING BUTTONS</b>	<b>C4. VENTILATION FAN SWITCH</b>
<b>C5. MAIN POWER SWITCH</b>	

# OPERATING

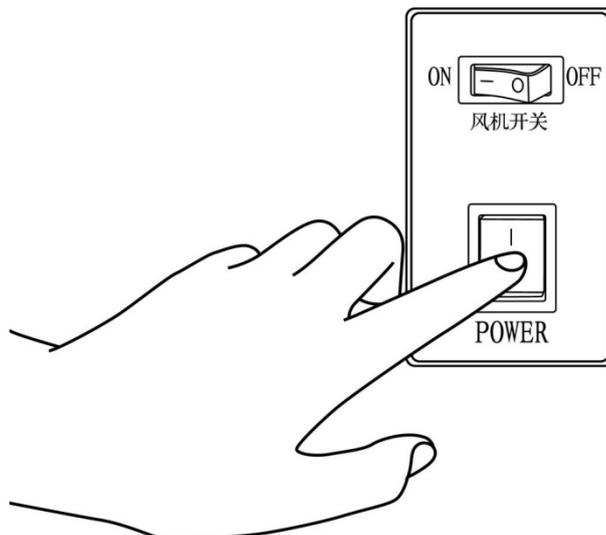
## Power connection



Plug in the power chord to the back side of the oven.



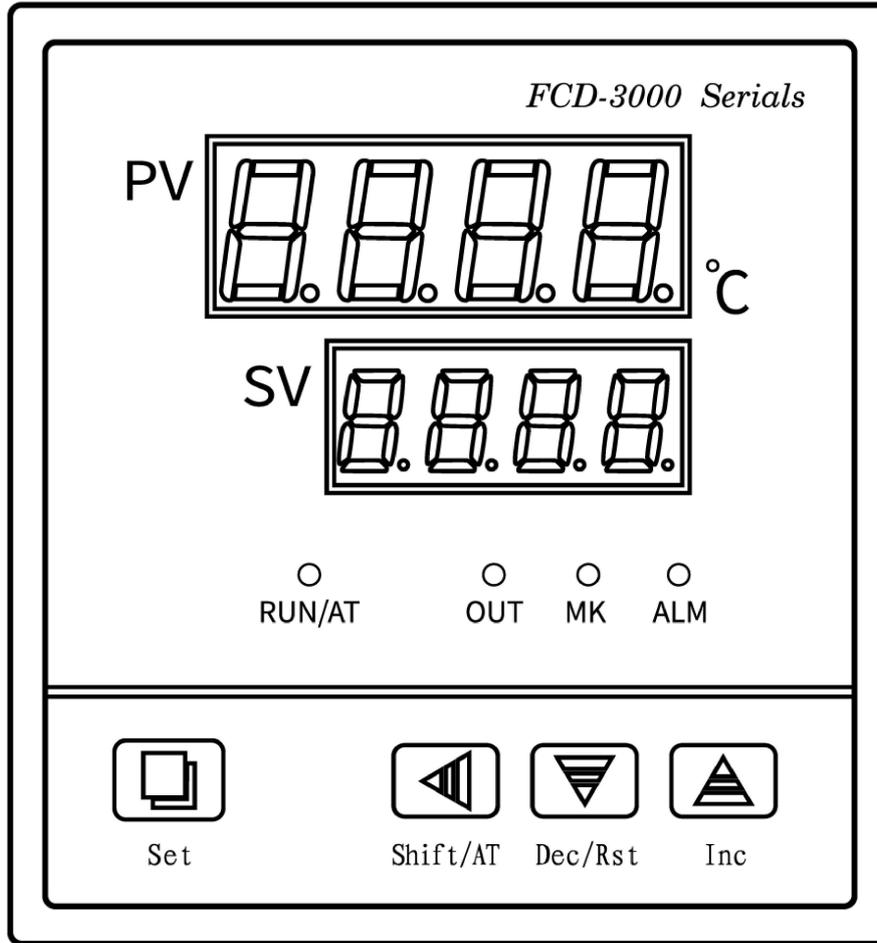
Connect the power chord to the power outlet. Be ware of the voltage of your area is using should fit the machine's voltage.

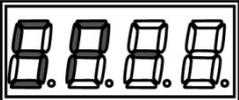


Turn on the **MAIN POWER SWITCH(C5)**, then turn on the **VENTILATION SWITCH(C4)**

# OPERATING

## Temperature Setting



1. Press the  **Set** button once for entering temperature setting mode., the **SV TEMPERATURE DISPLAY(C2)** will display 'SP-'  to letting you know that you are under temperature setting mode.

2. Press the  **Inc** or  **Dec/Rst** button to scroll the numbers from 0 to 9 on the **PV TEMPERATURE DISPLAY(C1)**

based on the temperature that you need the oven to reach, press  **Shift/AT** button to switch digits from one's to ten's and hundred's place.

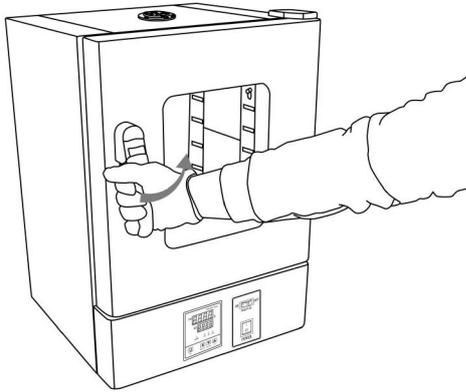
3. When you are done with temperature setting, press  **Set** button twice to exit setting mode and getting into normal mode. The oven will start heating and reach up to the temperature that you set.
4. **PV TEMPERATURE DISPLAY(C1)** shows the current actual temperature, **SV TEMPERATURE DISPLAY(C2)** shows the temperature that you set for the oven to reach up to. when the actual temperature(**C1**) reaches the temperature that you set(**C2**), you may start sublimation process.

# OPERATING

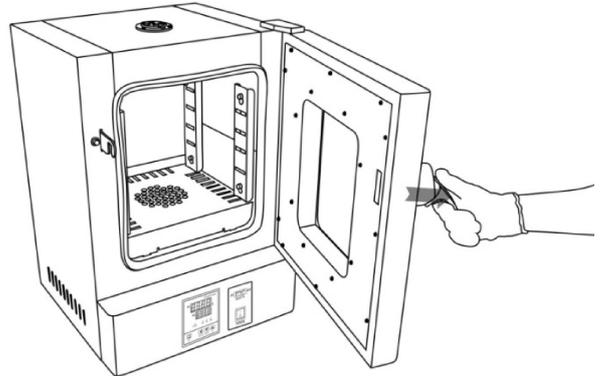
## Operating

**IMPORTANT! TO PROCEED WITH THE FOLLOWING PROCESS, PLEASE MAKE SURE:**

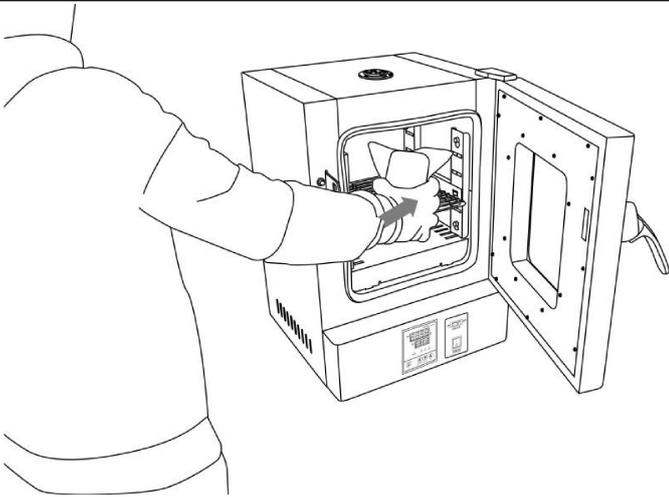
1. That you wear heat resistant gloves in case of burnt.
2. The power is OFF in case of electric shock.



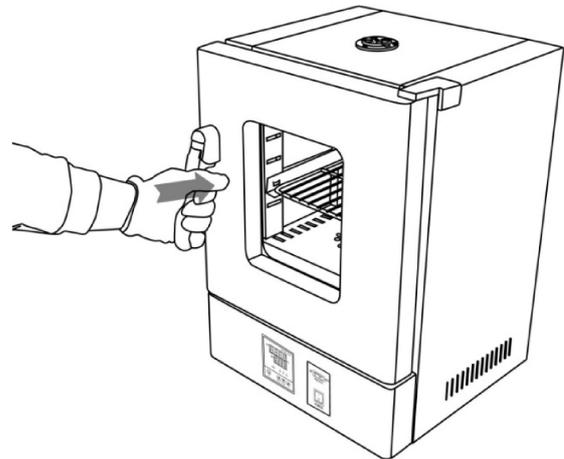
Pull the **DOOR HANDLE(A1)** outwards



Open up the door of the oven



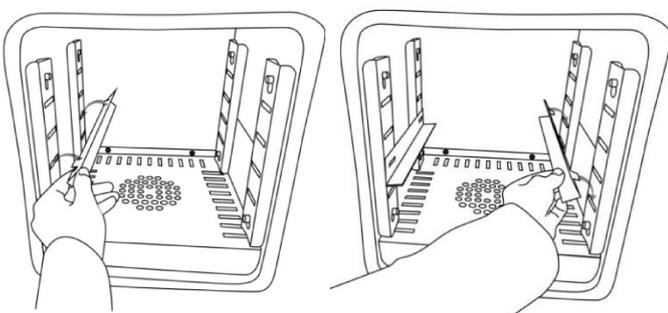
Put in the imprint substrate



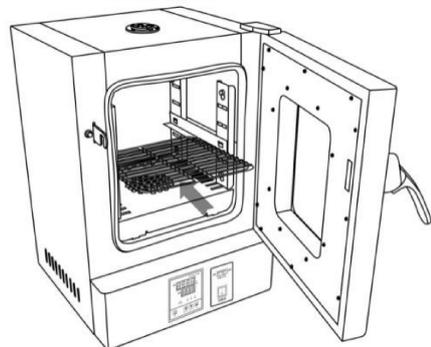
Close the door to start heating

### OPTIONAL: TRAY MOUNTING

You may mount the tray into the oven in order to fill in more substrates for every imprint cycle.



Mount the **TRAY HOLDERS(B3)** to both sides of the **HOLDER TRACK(B1)**



Place the **TRAY(B4)** on top of the **TRAY HOLDERS(B3)**

# SPECIFICATION

## Specification

### GENERAL INFORMATION

<b>Product Name</b>	Oven for Sublimation 20L
<b>Model#</b>	SFS-OVEN-20L-220V / SFS-OVEN-20L-110V
<b>Capacity</b>	20L
<b>Interior Dimensions</b>	260 x 280 x 280mm
<b>Exterior Dimensions</b>	440 x 415 x 585mm

### ELECTRICAL SPECIFICATION

<b>Power</b>	0.6 kW
<b>Voltage</b>	220V / 110V
<b>Temperature Range</b>	RT+10 ~ 250°C / RT+50°F ~ 482°F
<b>Convection System</b>	Yes

### PACKING INFORMATION

<b>Packing</b>	1pc/CTN
<b>Packing Size</b>	500 x 515 x 710mm
<b>Net Weight</b>	23 kg
<b>Gross Weight</b>	25 kg